

Fig. 1A

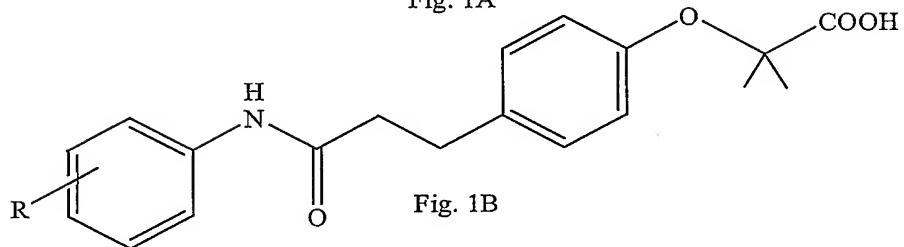


Fig. 1B

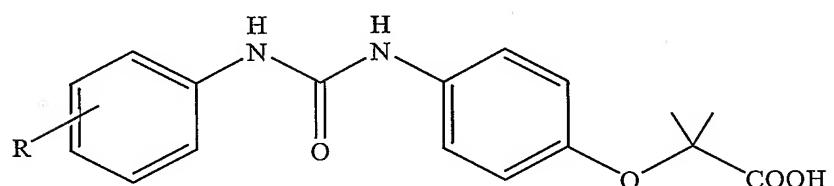


Fig. 1C

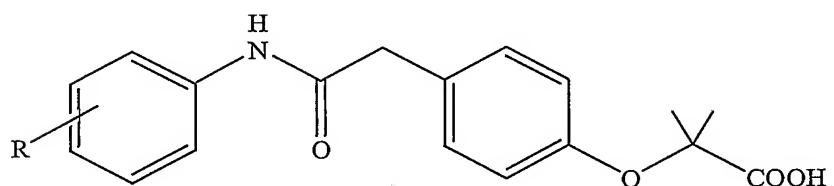


Fig. 1D

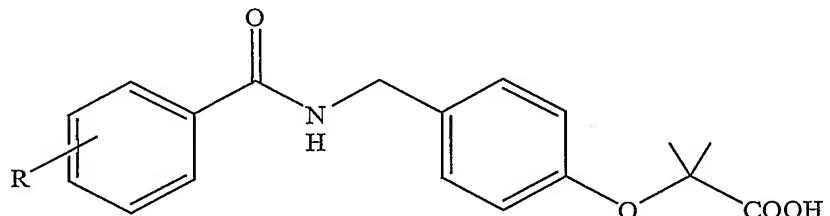
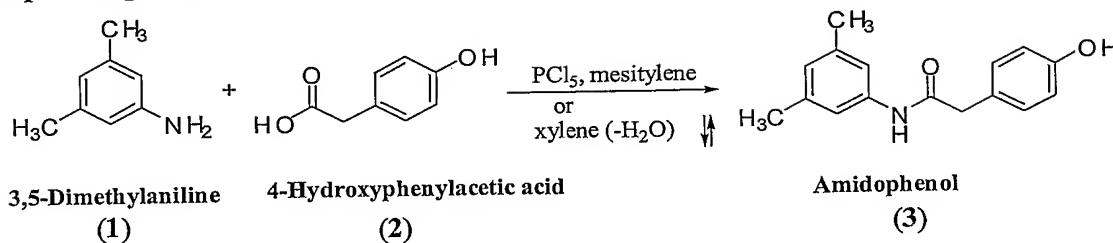
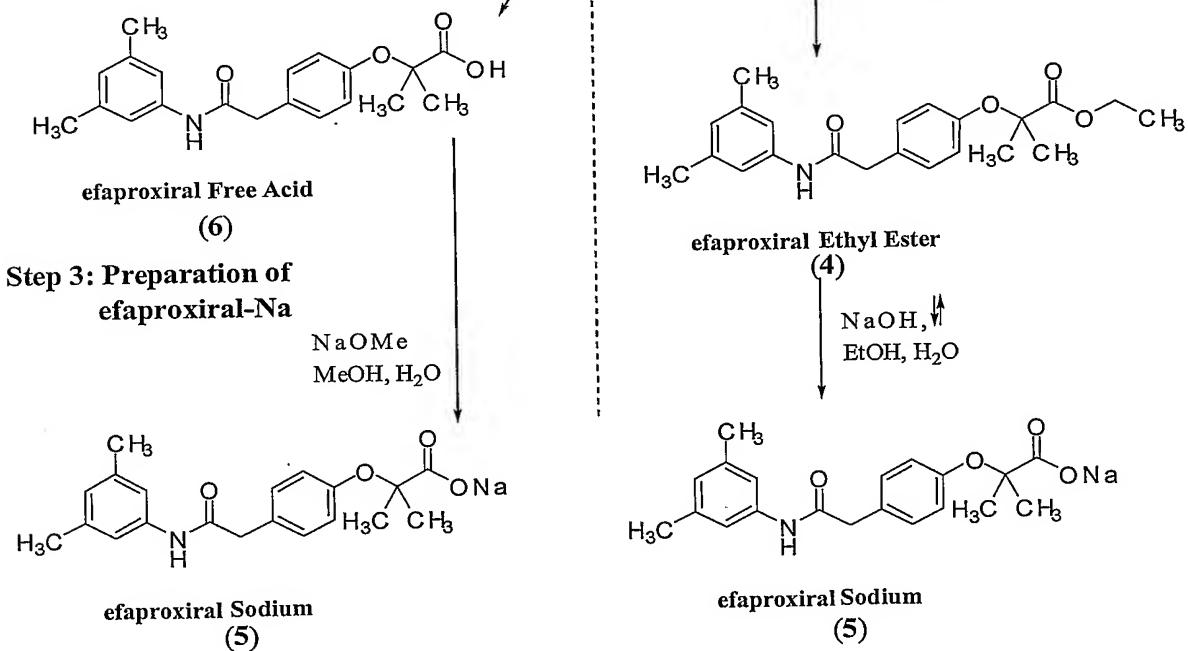
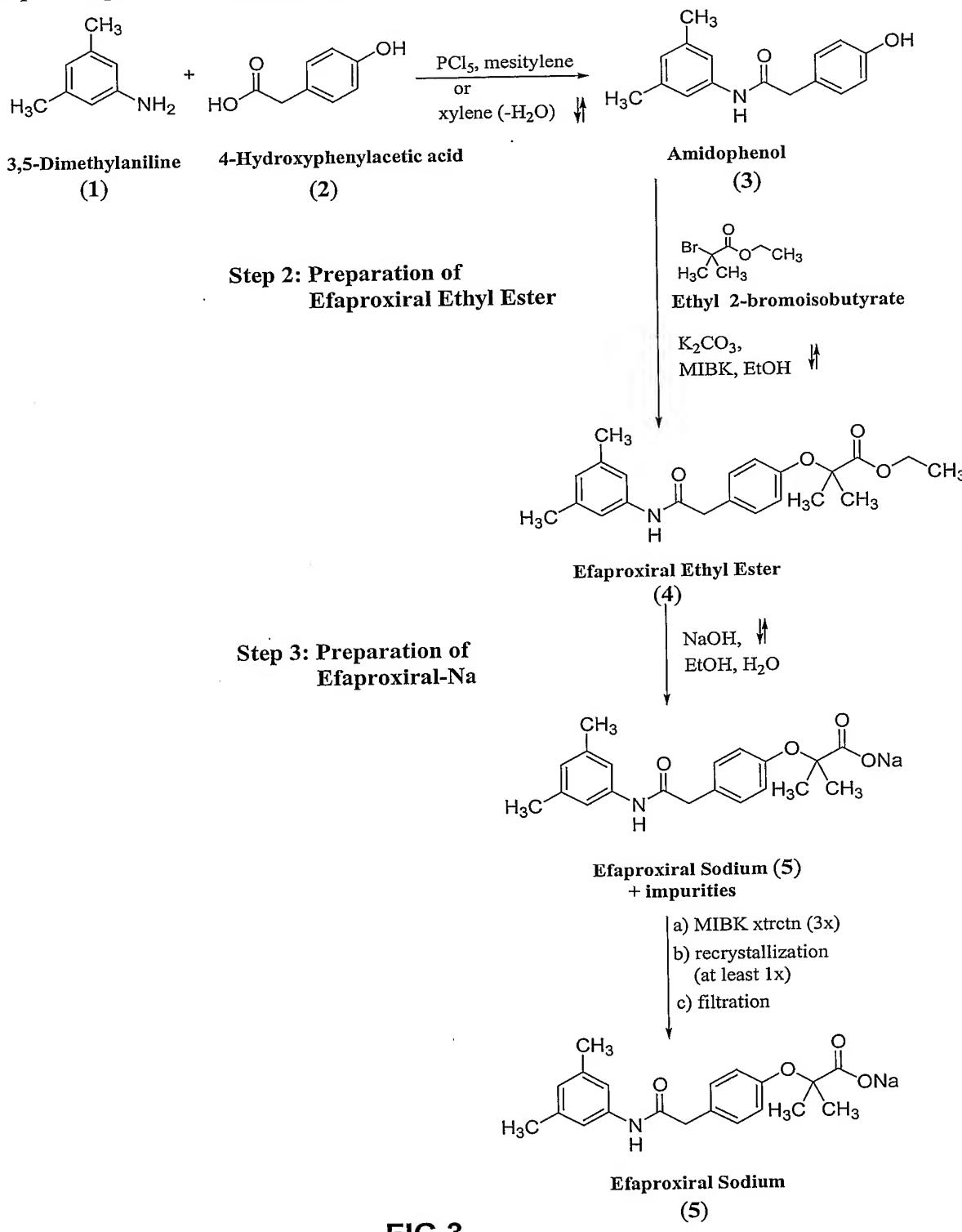
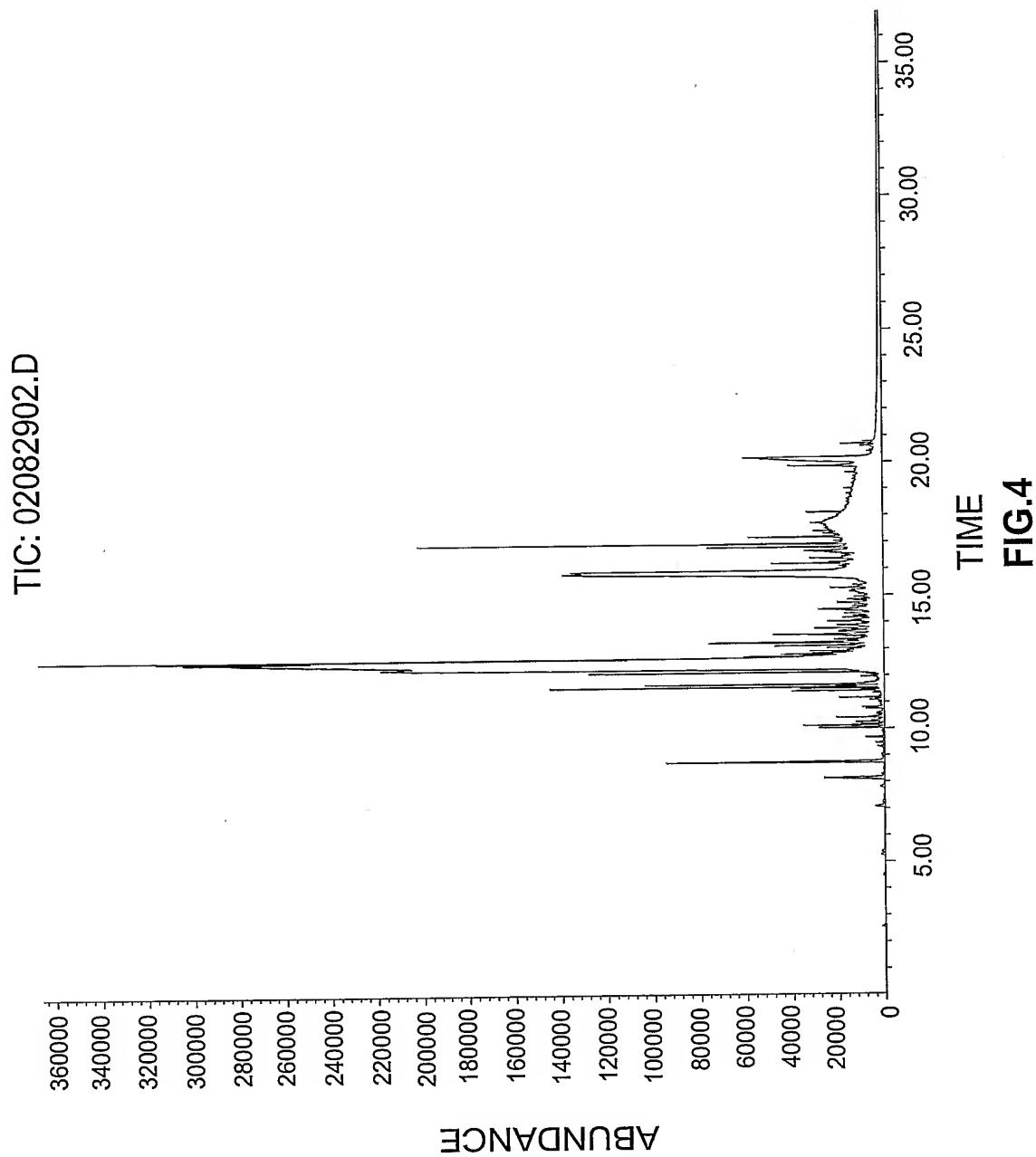
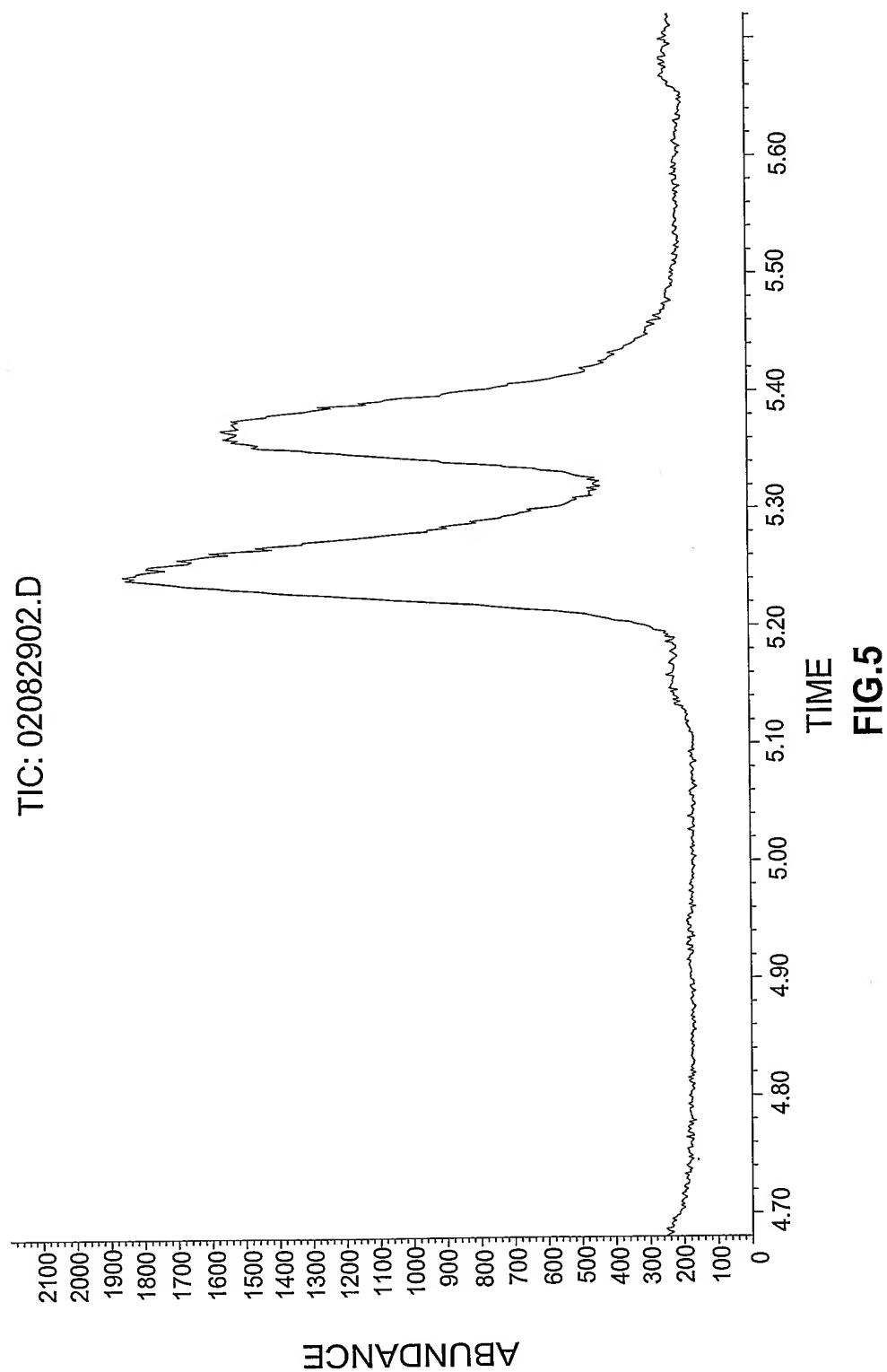


Fig. 1E

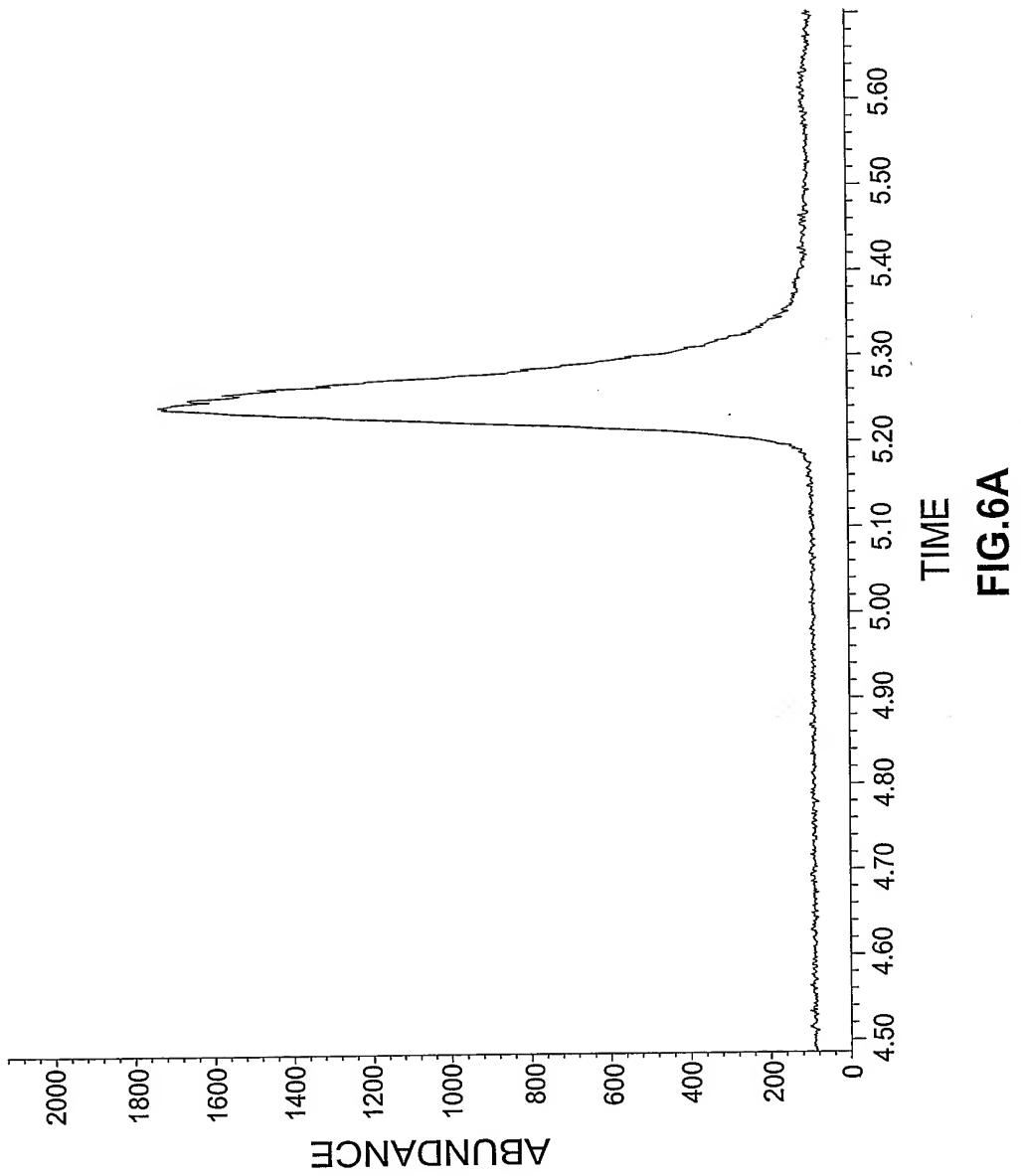
Step 1: Preparation of Amidophenol**Step 2: Preparation of efaproxiral Free Acid (Process A) or Ethyl Ester (Process B)****FIG. 2**

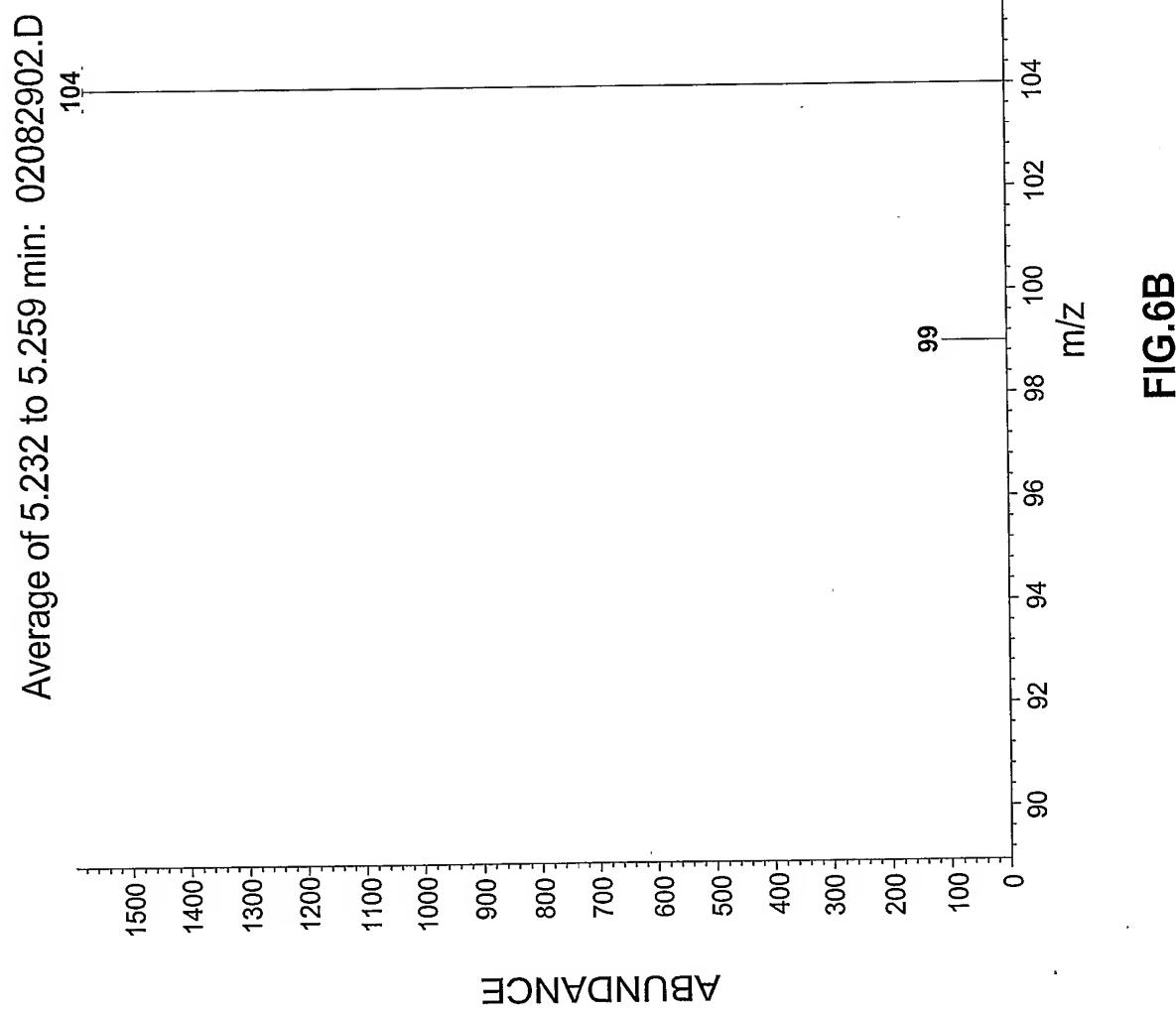
Improved Process B**Step 1: Preparation of Amidophenol****FIG.3**





Ion 104.00 (103.70 to 104.30): 02082902.D

**FIG.6A**

**FIG.6B**

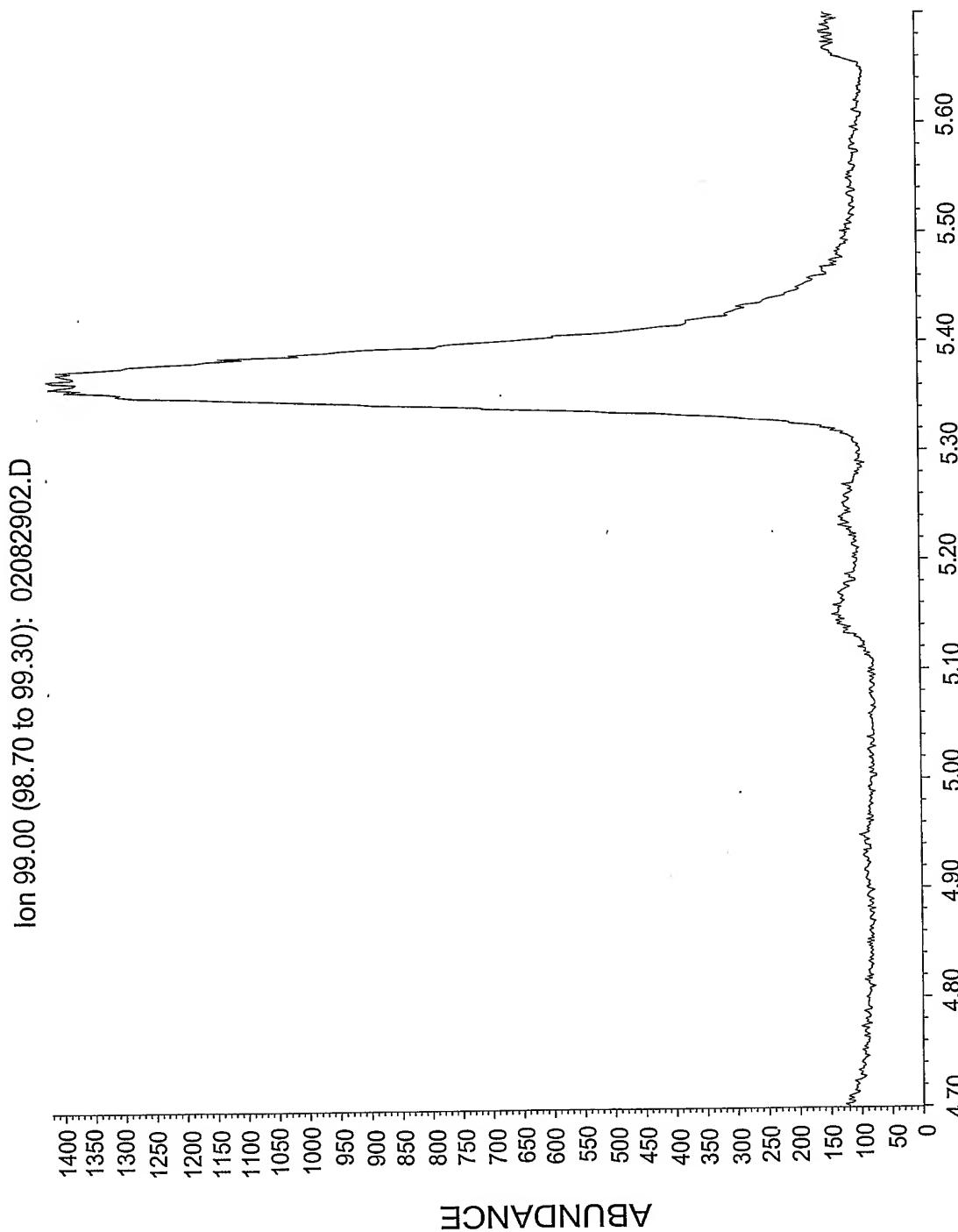
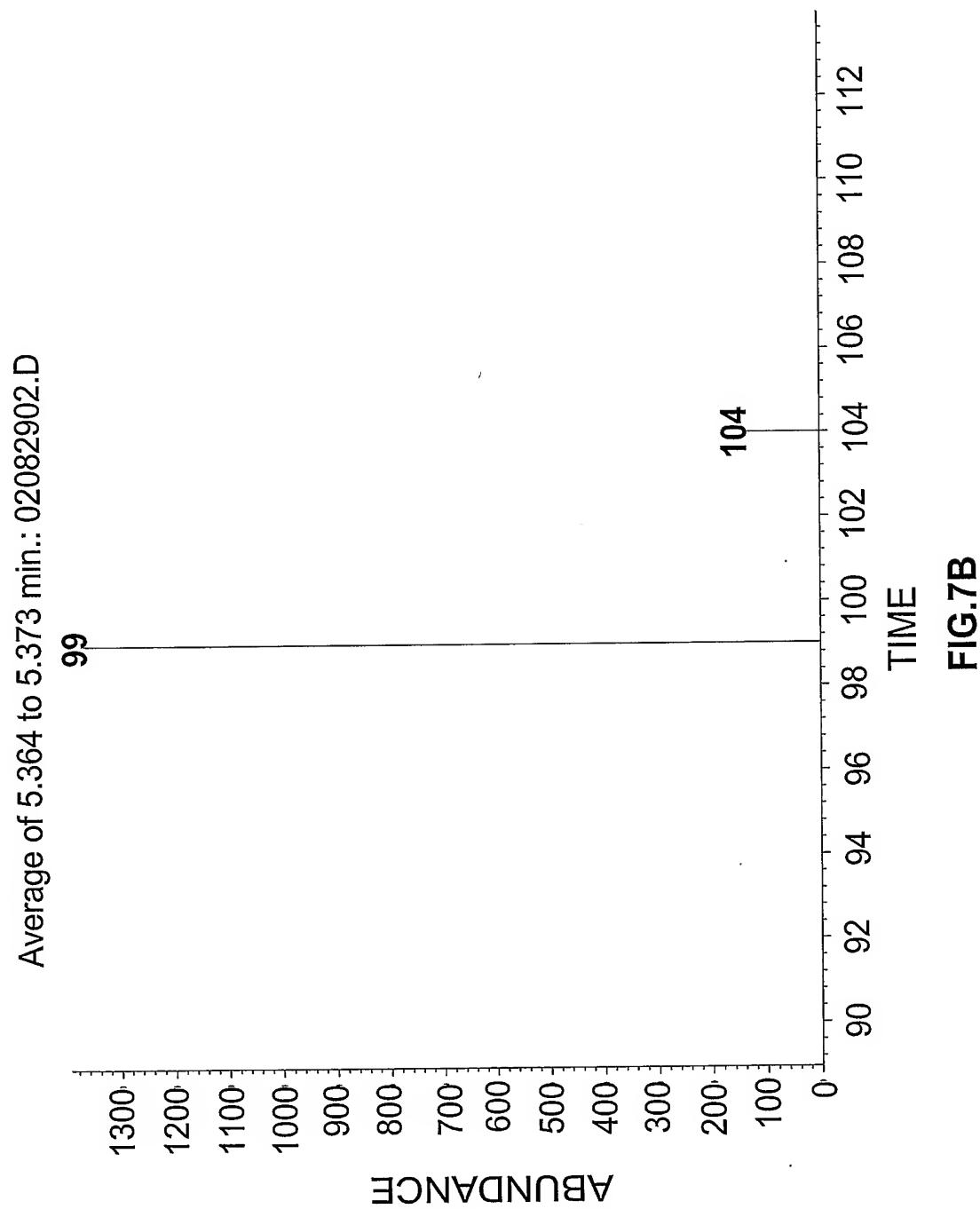


FIG.7A

**FIG.7B**

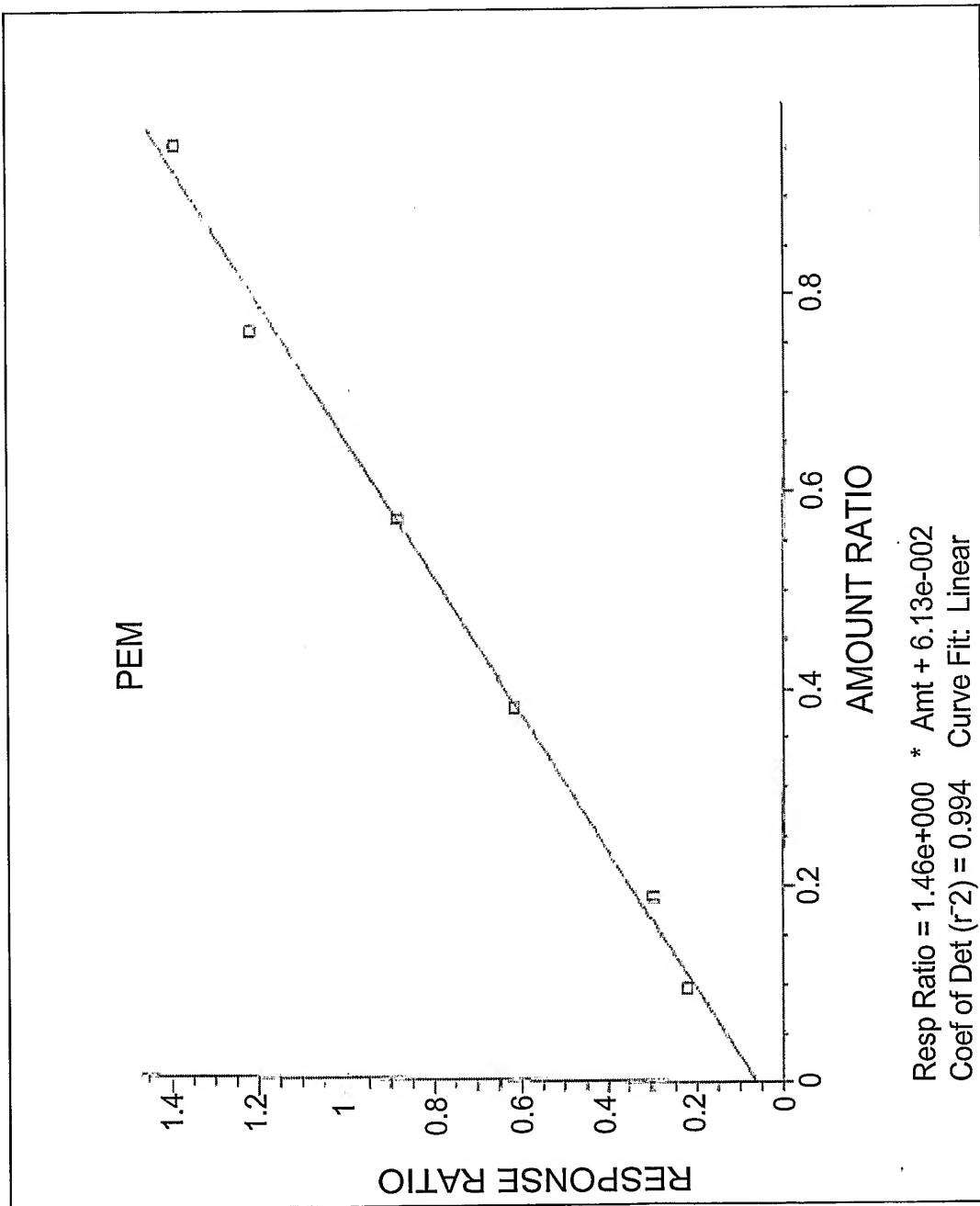


FIG.8